



Product description

Revision no
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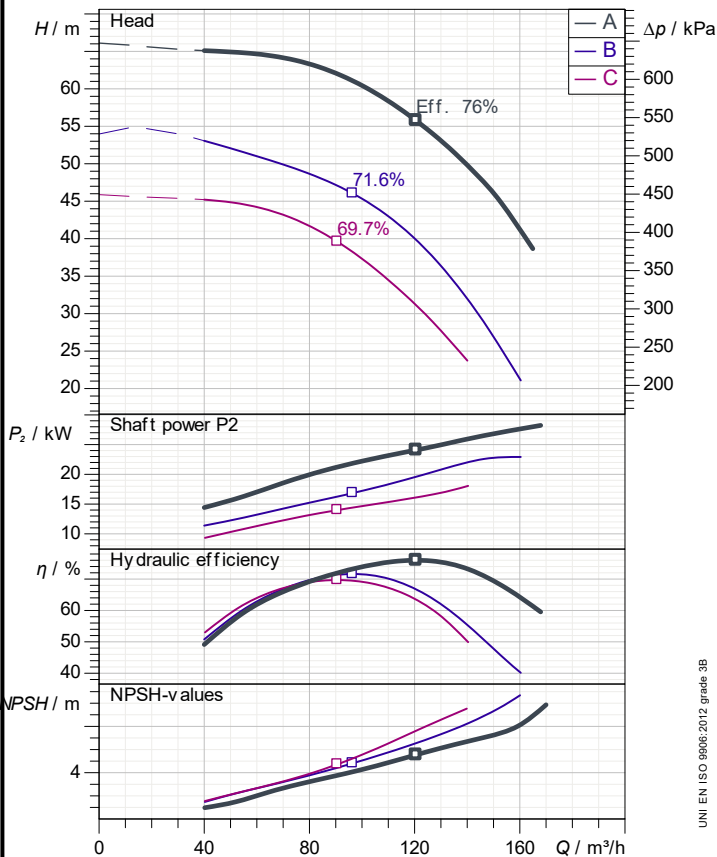
19		0,4
19.1	1	<p>Centrifugal pump: IR65-200NA</p> <p>CLOSE-COUPLED END-SUCTION ELECTRIC PUMPS 3000 1/min IR65-200NA</p> <p>DESCRIPTION Close-coupled electric pump with axial suction and pump body with normalized dimensions according to EN733 Pumps and motors according to Directive 2009/125/CE (ErP).</p> <p>USES Suitables for recirculation, heating and heat recovery system, water supply facilities, pressurisation groups MEI index according to EU Regulation 547/2012 MEI > 0,4</p> <p>CONSTRUCTIVE CHARACTERISTICS Back pull out design: the motor group and the rotating part of the pump, can be removed without having to remove the pump body from the piping of the plant Hydraulics: pump body with dimensions and performances according to EN733 standard (for the sizes covered), dynamically balanced closed impeller and balancing holes for balancing the axial thrust. All stainless steel shaft</p> <p>IMPELLER Impeller material: Cast iron EN-GJL-250 Impeller diameter: 215 mm Shaft material: Stainless steel AISI 431 (1.4057)</p> <p>FLANGES TYPE: UNI EN 1092-1/2/UNI EN 1092-2 - Outlet: DN 65 - Suction: DN 80 Flanges PN: up to DN 150: PN16, from DN 200: PN10.</p> <p>MOTOR Type: SAER MT2 - IE3 - 180-2P-40, made in Italy Nominal power: 30 kW Voltage / Frequency / N. phases: 400 V / 50 Hz / 3- Poles: 2 Motor efficiency: 93.3 % Efficiency class according to IEC 60034-30: IE3 Insulation class: F Protection: IP 55</p> <p>COATING Two-component epoxy coating suitable for contact with drinking water. Resistance to the corrosion corresponding to the cycle C3 durability medium according to EN12944-6 (on request cycle C5 durability medium)</p> <p>REQUESTED DATA Q= H=</p> <p>CHARACTERISTIC DATA AT 3000 1/min Q= - Qmax= 164.9 m³/h H= Power requested at the duty point P2= Max power requested along the curve P2max= 28.08 kW Temperature of the pumped liquid: from -15°C up to +90°C (+120°C on request) Maximum working pressure (maximum pressure allowable considering the sum of the maximum pressure in suction and of the head at shut off): PN10 (on request PN16) Max environment temperature: 40°C (for higher temperature, please, verify).</p> <p>INSTALLATION AND OPERATION CHARACTERISTICS The pumps series IR and IR4P can be positioned with horizontal axis, inclined or vertical as well but always with motor upward (vertical installation with motor upward allowed up to frame size 160 included. Contact SAER technical assistance for further information). The working features of this technical data sheet, the catalog and the plate are intended for continuous service and clean water (specific weight = 1000 kg/m³, kinematic viscosity = 1 mm²/s, temperature = 20°C)</p> <p>ACCESSORIES ON REQUEST Kit counterflanges</p> <p>PERFORMANCE TOLERANCES Pumps: UNI EN ISO 9906: 2012- Grade 3B, other levels on request. Motors: IEC 60034-1</p>

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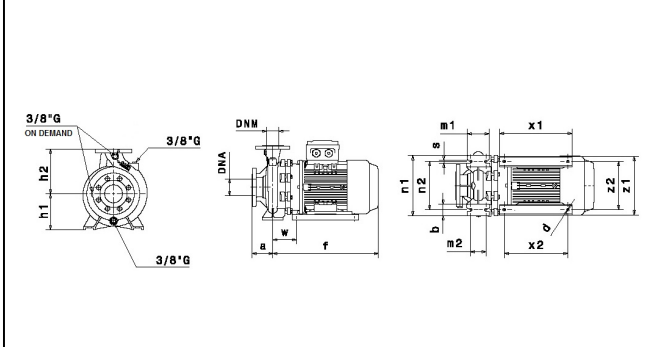
Operating data specification

Nominal flow	m³/h
Nominal head	m
Static head	m
NPSH - value of plant	m
Inlet pressure	kPa 0
Fluid	Water
Operating temperature t A	°C 20
Density at t A	kg/m³ 998.3
Kin. viscosity at t A	mm²/s 1.005

Pump		
Pump name	IR65-200NA	
Size	80/65/200	
MEI (Reg. 547/2002 EU) >	0,4	
Speed 1/min	3000	
No of stages	1	
Impeller type		
Flow	Nominal	m³/h
	Max-	m³/h 165
	Min-	m³/h 40
Head	Nominal	m
	Max-	m 65.1
	Min-	m 38.7
Head H(Q=0)	m 66.1	
NPSH 3%	m	
Max working pressure	kPa 647	
Shaft power	kW	
Efficiency	%	
Max absorbed power	kW 28.232	

Materials Pump	
Shaft	Stainless steel AISI 431 (1.4057)
Impeller	Cast iron EN-GJL-250
Pump body	Cast iron EN-GJL-250
Seal disc	Cast iron EN-GJL-250
Gasket	Aramid fiber
Mech. seal EN 12756	
Seal face	Silicon carbide
Seat	Alumina oxide
Rubber elements	Rubber EPDM
Spring and metal bellows	Stainless steel AISI 316 (1.4401)
Motor	Manufacturer / Type SAER 180-2P-40
Efficiency	IEC 60034-30 IE3
Rated power	kW 30 SF 1 Efficiency 4/4 93.3 %
Number of poles	2 Frame size 180
Electric current	A 52.5 A Speed 1/min 2962
Electric voltage	V 400 V 3~ Hz 50
Starting mode	Unknown
Degree of protection	IP 55 Insulation class F

Dimensions in mm					
a	100	z2	279	DNM	DNA
b	65			C	122
d	14			D	185
f	731			DN	65
h1	180			K	145
h2	225			n°	4 x 18
m1	125				
m2	95				
n1	320				
n2	250				
s	14				
w	225				
x1	321				
x2	0.863				
z1	359				

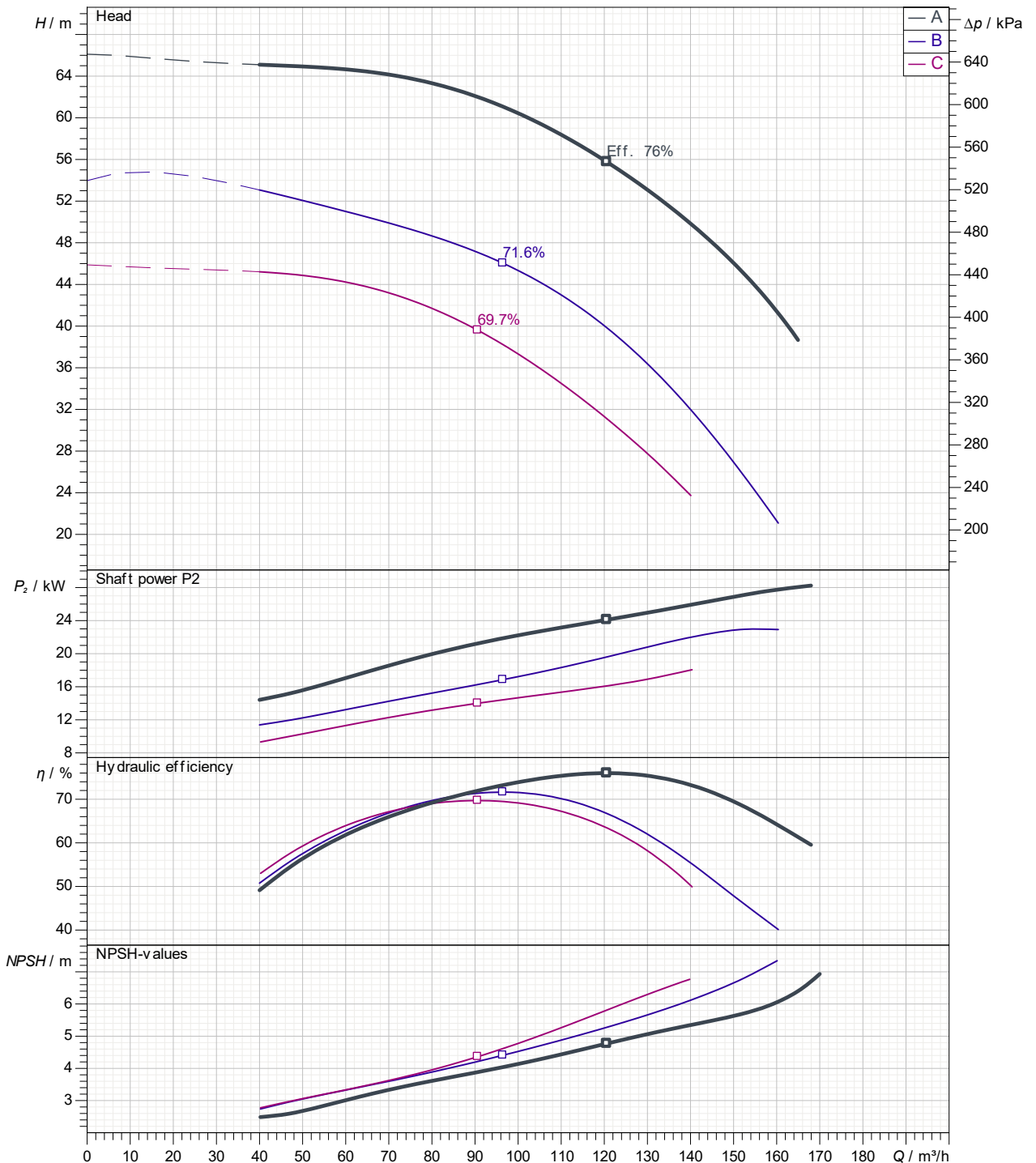


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Operating area	Flow	Head	Impeller type
Operating data specification	m ³ /h	m	Impeller construction
Pump data	m ³ /h	m	Sense of rotation
			Outlet width
			Speed
			Frequency

Performance data based to: Water; 20°C; 998.3kg/m³; 1.005mm²/s UNI EN ISO 9906:2012 - Grade 3B



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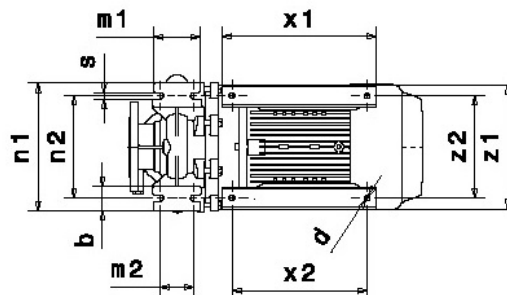
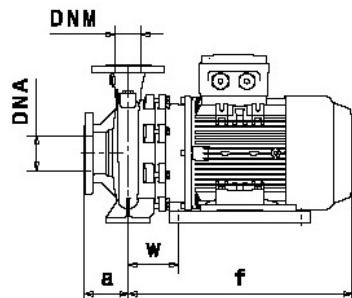
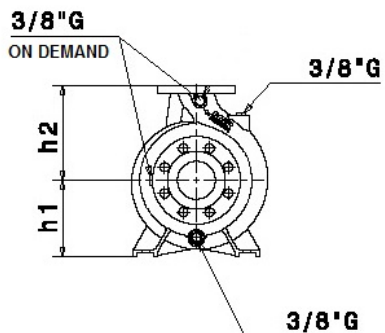
Pump dimensions

Connections

Suction side	Discharge port
DN80	DN65
PN10/16	PN10/16

Dimensions in mm

a	100
b	65
d	14
f	731
h1	180
h2	225
m1	125
m2	95
n1	320
n2	250
s	14
w	225
x1	321
x2	0.8638
z1	359
z2	279



Disegni dimensionali e immagini non vincolanti. Saer si riserva il diritto di effettuare cambiamenti senza alcun preavviso.
 Dimensional drawing and picture are not binding. Saer reserves the right to make changes without prior notice.

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